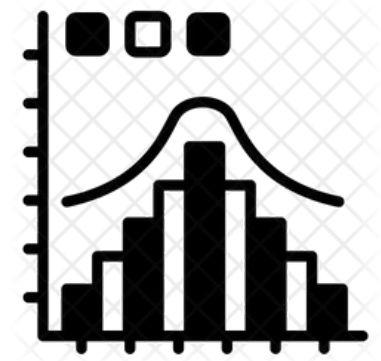


# Weibull Distribution

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# Weibull Distribution

- The Weibull distribution is a continuous probability distribution named after Swedish mathematician Waloddi Weibull.
- He originally proposed the distribution as a model for material breaking strength, but recognized the potential of the distribution in his 1951 paper A Statistical Distribution Function of Wide Applicability.
- Today, it's commonly used to assess product reliability, analyze life data and model failure times. The Weibull can also fit a wide range of data from many other fields, including: biology, economics, engineering sciences, and hydrology

# Weibull Distribution

- Although it's extremely useful in most cases, the Weibull isn't an appropriate model for every situation.
- For example, chemical reactions and corrosion failures are usually modeled with the lognormal distribution.

# PDF

- Two versions of the Weibull probability density function (pdf) are in common use: the two parameter pdf and the three parameter pdf.
- Different authors use different notation, which makes the notation a little confusing if you're looking at different texts.
- For example, The Engineering Statistics Handbook uses gamma( $\gamma$ ) to represent the shape parameter, while other authors (e.g. Fritz Scholz, writing for Boeing) use beta ( $\beta$ ).

# Three parameter Weibull

- The formula for the probability density function of the three parameter general Weibull distribution is:

$$f(x) = \frac{\gamma}{\alpha} \left( \frac{x - \mu}{\alpha} \right)^{\gamma - 1} \exp \left( -\left( \frac{x - \mu}{\alpha} \right)^\gamma \right) \quad x \geq \mu; \gamma, \alpha > 0,$$

- Where:
  - $\gamma$  is the shape parameter (also known as the Weibull slope or the threshold parameter). Note: some authors use  $\beta$ ,  $m$ , or  $k$ .
  - $\alpha$  is the scale parameter, also called the characteristic life parameter. Note: some authors use  $c$ ,  $v$  or  $\eta$  instead. I found a single text (Glantz & Kissell, 2013) using  $\gamma$ .
  - $\mu$  is the location parameter, also called the waiting time parameter or sometimes the shift parameter. Note:  $\mu$  the time to failure, is not included in the two parameter version.

# Three parameter Weibull

- When  $\mu = 0$  and  $\alpha = 1$ , the formula for the pdf reduces to:

$$f(x) = \gamma x^{(\gamma-1)} \exp(-x^\gamma) \quad x \geq 0; \gamma > 0,$$

which is the standard Weibull distribution.

# Two parameter Weibull

- The formula is practically identical to the three parameter Weibull, except that  $\mu$  isn't included:

$$f(t) = \frac{\gamma}{\alpha} \left(\frac{x}{\alpha}\right)^{\gamma-1} \exp\left(-\left[\frac{x}{\alpha}\right]^{\gamma}\right) \quad x \geq 0$$

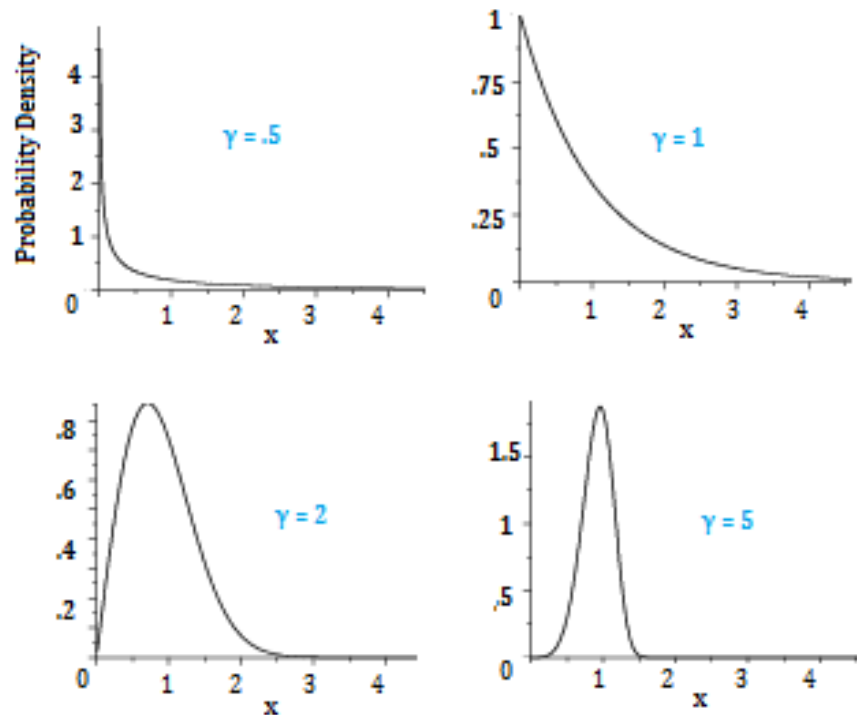
- The two parameter Weibull is often used in failure analysis, because no failure can happen before time zero.
- If you know  $\mu$ , the time when the failure happens, you can subtract it from  $x$  (i.e. time  $t$ ). Therefore, when you move from the two-parameter to the three-parameter version, all you have to do is replace each instance of  $x$  with  $(x - \mu)$ .

# Gamma and Failure Rates

- The value for the shape parameter ( $\gamma$ ) determines the failure rates:
  - If gamma is less than 1, then the failure rate decreases with time (i.e. the process has a large number of infantile or early-life failures and fewer failures as time passes).
  - For  $\gamma = 1$ : the failure rate is constant, which means it's indicative of useful life or random failures.
  - If  $\gamma > 1$ : the failure rate increases with time (i.e. the distribution models wear-out failures, which tend to happen after some time has passed).

# The Weibull Family

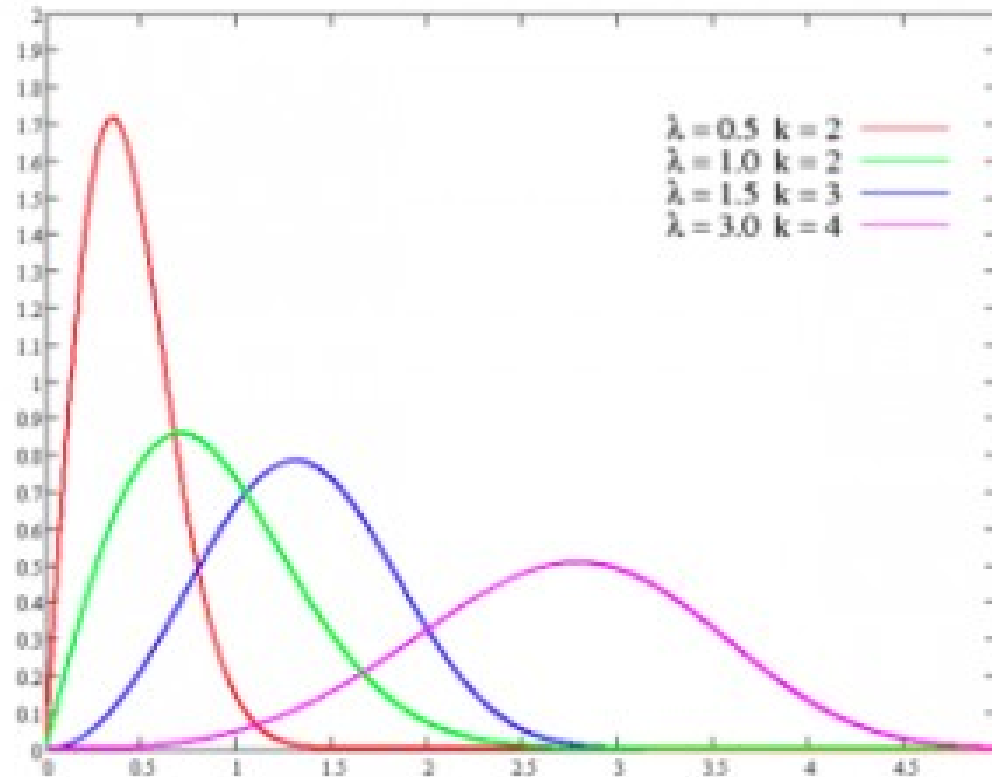
- The Weibull distribution is a family of distributions that can take on many shapes, depending on what parameters you choose.



# The Weibull Family

- The Weibull distributions above include two exponential distributions (top row), a right-skewed distribution (bottom left) and a symmetric distribution (bottom right).
- The exponential distribution is a special case of the Weibull distribution, which happens when the Weibull shape parameter equals 1.

# The Weibull Family



# Weibull Family

- Changing  $\alpha$ , the scale parameter, does not change the type of shape, but it does stretch out the existing shape.
- If the other two parameters are kept the same:
  - Increasing  $\alpha$  results in the graph being stretched to the right. The height will decrease.
  - Decreasing  $\alpha$  results in the graph being shrunk to the left (towards zero). The height will increase.

# Weibull Analysis

- Weibull analysis involves using the Weibull distribution (and sometimes, the lognormal) to study life data analysis — the analysis of time to failure. For example, Weibull analysis can be used to study:
  - Lifetimes of medical and dental implants,
  - Components produced in a factory (like bearings, capacitors, or dielectrics),
  - Warranty analysis,
  - Utility services,
  - Other areas where time-to-failure is important.
- The analysis isn't limited to production; it is applicable to the design stage and in-service time as well.

# Using Python

- `scipy.stats.weibull_min()` is a Weibull minimum continuous random variable. It is inherited from the of generic methods as an instance of the `rv_continuous` class. It completes the methods with details specific for this particular distribution.
- Parameters :
  - `q` : lower and upper tail probability
  - `x` : quantiles
  - `loc` : [optional]location parameter. Default = 0
  - `scale` : [optional]scale parameter. Default = 1
  - `size` : [tuple of ints, optional] shape or random variates.
  - `moments` : [optional] composed of letters ['mvsk']; 'm' = mean, 'v' = variance, 's' = Fisher's skew and 'k' = Fisher's kurtosis. (default = 'mv').
  - Results : Weibull minimum continuous random variable

# Thank you

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